Supplement

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This supplement contains information necessary to ensure the accuracy of the above manual.

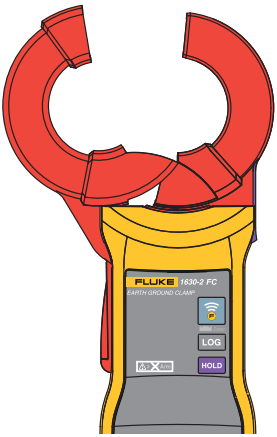
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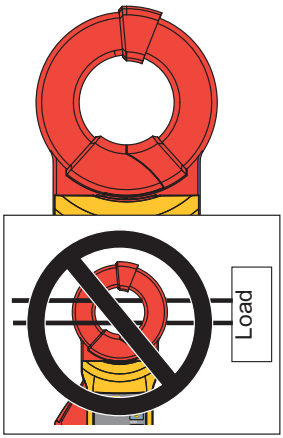
Change #1, 389

Add the following before the **Clamp Functions**:

1 **Inspect Clamp Jaw**



2 **Close Clamp Jaw**



3 **Pass**

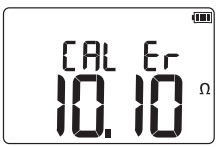








4 **Fail**



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