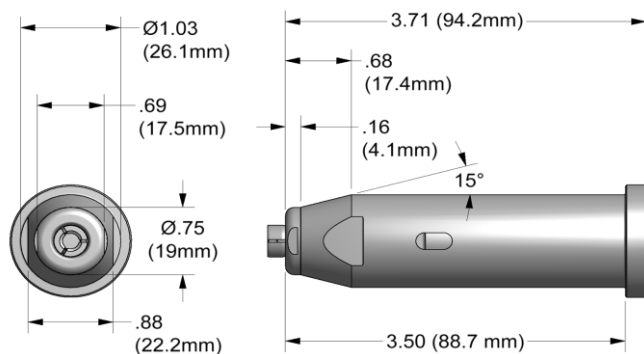
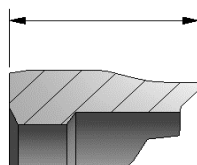
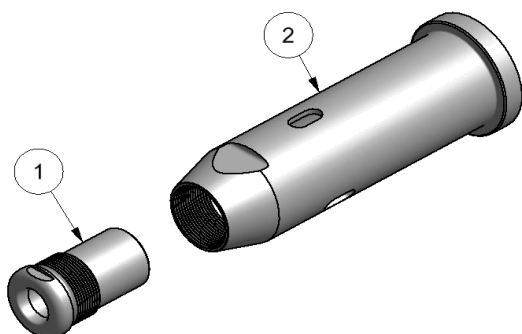


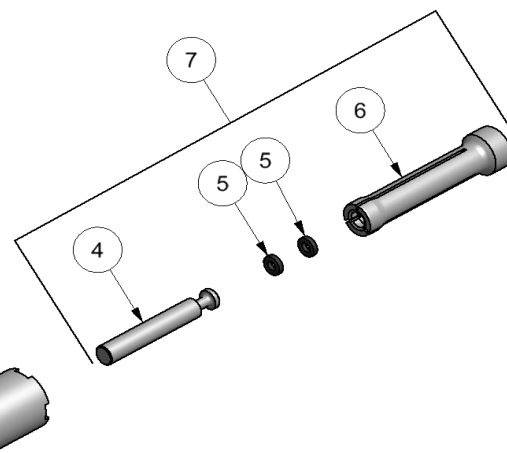
NOSE ASSEMBLY DATA SHEET



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST ANVIL.



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assy.

B. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Thread anvil (1) Into anvil holder (2).
2. Insert limit rod (4) with o'rings attached, into i.d. of puller (6) and push limit rod (4) thru i.d. of puller (6) until it bottoms out.
3. Slide puller cap (3) over assembled puller (6) and thread puller cap (3) onto installation tool.
4. Slide assembled anvil (1) and anvil holder (2) over assembled puller cap (3) and puller (6) on tool.
5. Slide retaining nut from tool over anvil holder (2) and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

6/21 Rev. 12/23



GAGE BILT

MADE in USA

Type:		Fasteners:	Recommended Tool: PB2500N
Self-Releasing 1/4"Ø		NeoBolt® Lockbolt	
Ref. No.	Qty.	Description	NB08-PB2500-36
1	1	Anvil	18030
2	1	Anvil Holder	14414
3	1	Puller Cap	70882
4	1	Limit Rod	70897
5	2	O-Ring	402573
6	1	Puller Assembly	30888
7	1	Puller Assembly-Complete	30889

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