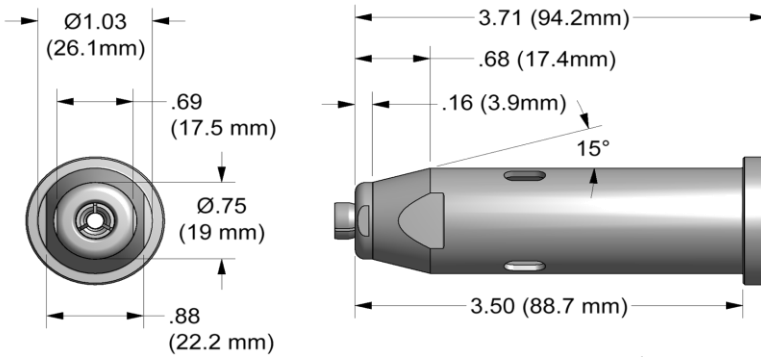


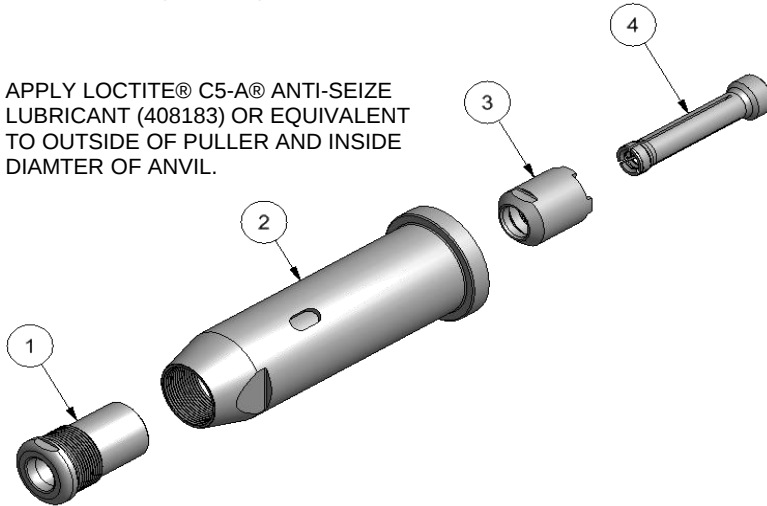
NOSE ASSEMBLY DATA SHEET



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



ASSEMBLY:

Notes:

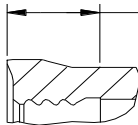
- Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assy.
- If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.

- Thread anvil (1) into anvil holder (2).
- Slide puller cap (3) over puller (4) and thread puller cap (3) to installation tool.
- Slide assembled anvil (1) and anvil holder (2) over assembled puller cap (3) and puller (4) on tool.
- Slide retaining nut from tool over anvil holder (2) and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE DIAMETER OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST THE ANVIL.



6/20 REV 12/22

GAGE BILT

MADE in USA

Type:			Fasteners:	Recommended Tool: PB2500N
Self-Releasing 1/4"Ø			Bobtail® Lockbolt	
Ref. No.	Qty.	Description		BOB08-PB2500-36
1	1	Anvil		18020
2	1	Anvil Holder		14414
3	1	Puller Cap		70882
4	1	Puller		30884

BOBTAIL® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. LOCTITE® AND C5-A® ARE REGISTERED TRADEMARKS OF HENKEL CORPORATION U.S.A. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.